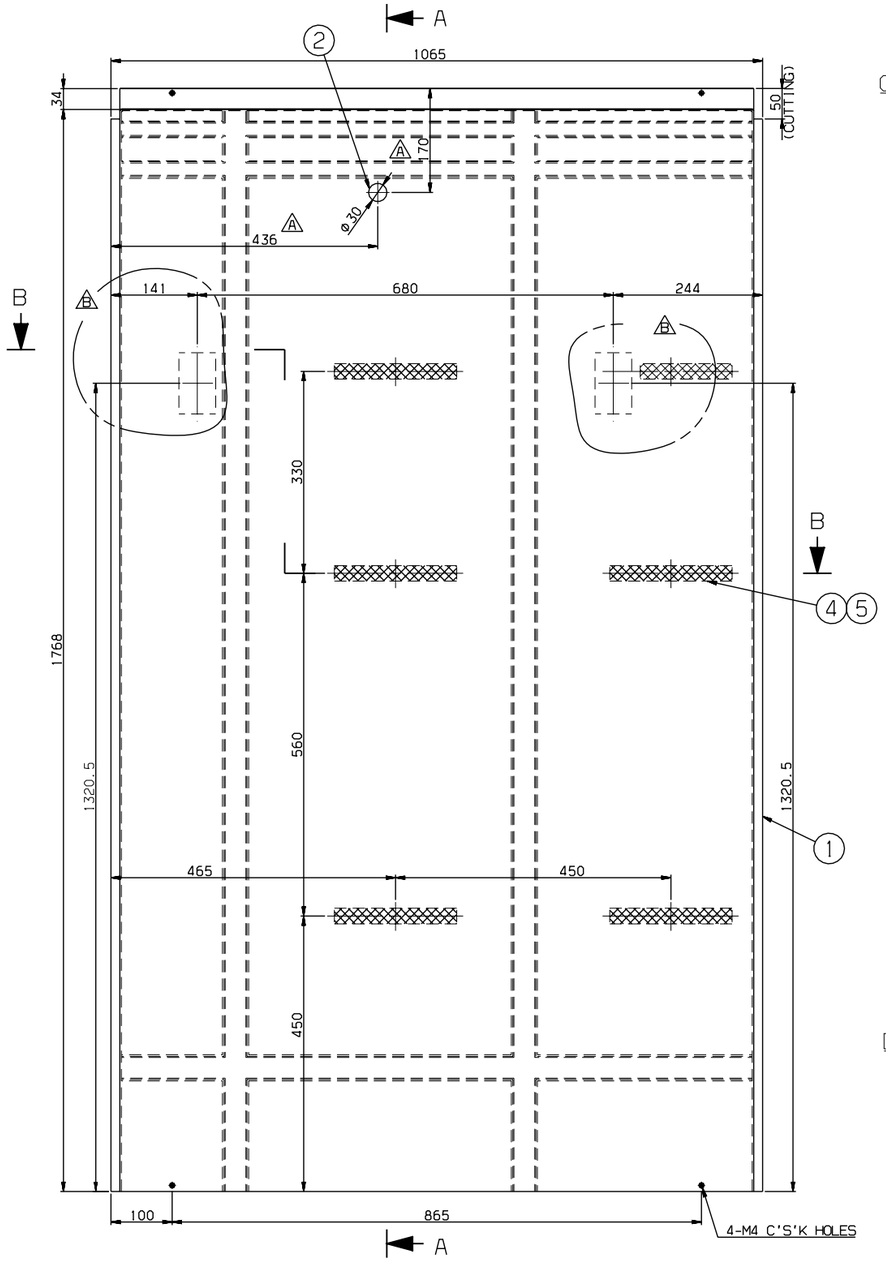
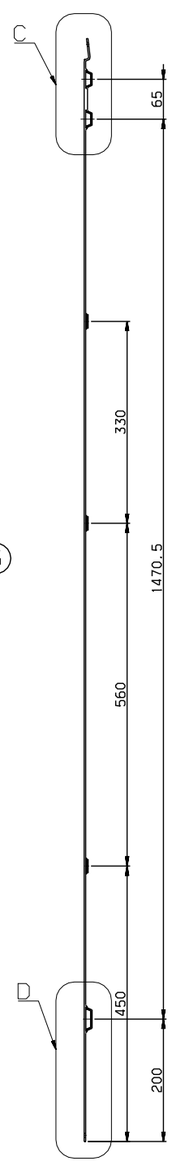
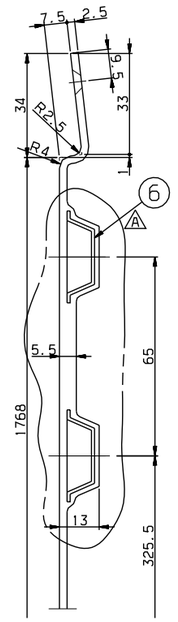
SPECIFICATION APPLIED







DETAIL C
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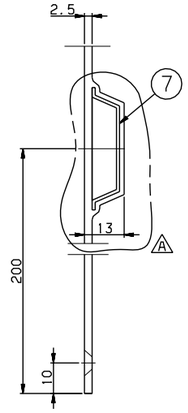

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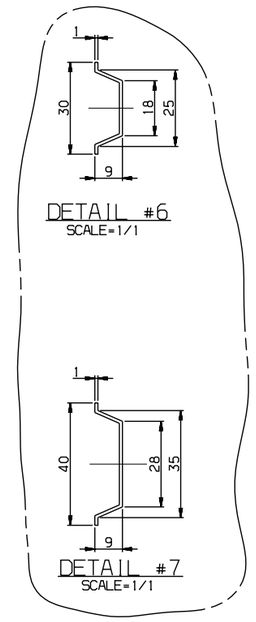

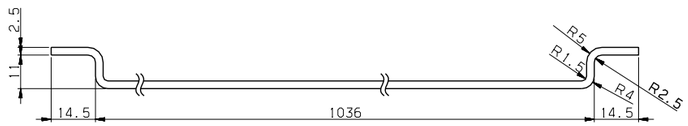

SECTION B-B
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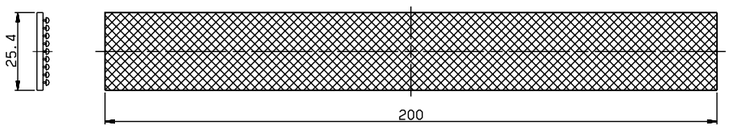

DETAIL #4.5
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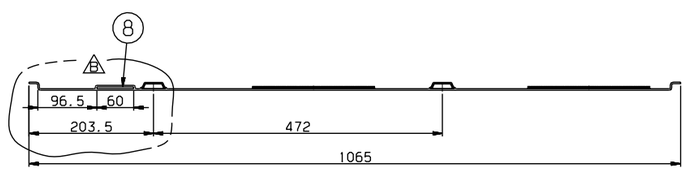

SECTION B-B

NOTE

1. AN INTERIOR PANEL'S COLOR(RAL 7047) AND SURFACE SHALL BE MANUFACTURED AFTER SAMPLE'S APPROVAL BY CUSTOMER
2. PART 2 SHALL BE SEALED WITH PART 1 AFTER INSTALLATION
3. A CUT THE INTERFERENCE PART BETWEEN DUAL LOCK AND SEAT(8).

품번 NO.	부품 번호 PART NO.	품명 DESCRIPTION	재질 MATERIAL	수량 Q'TY	검정 V.T	비고 REMARKS
A 8	RFP51008AN0-008	SEAT, TAP	SUS304	2		PL, T3X100X60
7	RFP51008AN0-007	STIFFENER	A1050P	1		T1, SET
6	RFP51008AN0-006	STIFFENER	A1050P	1		T1, SET
A 5	RFP51008AN0-005	DUAL_LOCK FASTENER	ASSY	5/6		3M, SJ-3550 L=200
4	RFP51008AN0-004	DUAL_LOCK FASTENER	ASSY	5/6		3M, SJ-3551 L=200
~~3~~	~~RFP51008AN0-003~~	~~SEAT, TAP~~	~~SUS304~~	~~2~~		~~T3X100X60~~
2	RFP90013AN0	FLEXIBULE BUSH	ASSY	1		F2.2332
1	RFP51008AN0-001	PANEL	FRP	1		T2.5

승인 APP	H.G.RYU 2008.11.17	재질 MAT'L	미 수 TITLE	PANEL, SIDE TYPE A	
검도 CHK	H.S.KIM 2008.11.17	중량중 G.W			
설계 DGN	Y.D.KIM 2008.11.13	일부 금지 MC WD CT: B B B	도면 번호 DRG. NO	RFP51008AN0	Ver. 00 Rev. -B
제도 DRG	S.H.SONG 2008.11.13	SIZE A1	SCALE 1/6	매수 SHEET 1 of 1	
	참고용 REF. NO. FPP09777				

기호 MARK	일자 DATE	변경 내역 DETAIL OF REVISION(E.C ZONE)	설변번호 E.C NO.	설계 DGN	검도 CHK	승인 APP
BX5	2011.02.08	ADDED PART NO.#8 AND NOTE 3.	3D5101-U146	Y.T.KIM	K.B.PARK	J.H.PARK
AX6	2009.03.10	CHANGED PART LIST/DELETED PART 3	3D5101-U033	Y.D.KIM	H.S.KIM	H.G.RYU

일반공차 GENERAL TOLERANCE			
주조 CASTING	~ 40	2	4
	~ 30	2	3
	~ 10	1	1.5
프레스 PRESS	< 3	0.5	1
절삭 CUTTING	~ 3150	-	7
	~ 1600	4	5
	~ 800	3	4
	~ 400	2	3
	~ 200	1.5	2
	~ 100	1	1.5
홀 간격 SPACE		A	B
주강, 주물품 CASTING (±)			
~ 20M	8	14	24
~ 15M	7	12	21
~ 12M	6	10	18
~ 8M	5	8	14
~ 4M	4	6	11
~ 2M	3	4	8
~ 1M	2	3	6
~ 315	1	2	4
~ 120	1	2	3
~ 30	1	1	1
홀 간격 SPACE	A	B	C
용접 가공품 WELDING (±)			
~ 20M	-	6.0	8.0
~ 15M	-	5.0	7.0
~ 12M	-	4.0	6.0
~ 8M	-	3.0	5.0
~ 4M	0.8	2.0	4.0
~ 2M	0.5	1.2	3.0
~ 1M	0.3	0.8	2.0
~ 315	0.2	0.5	1.2
~ 120	0.15	0.3	0.8
~ 30	0.1	0.2	0.5
3~5	0.05	0.1	0.2
홀 간격 SPACE	A	B	C
기계 가공품 MACHINING (±)			
주강/주물품 일반공차용 GENERAL TOLERANCE			

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HYUNDAI Rotem 현대로템주식회사

3D5101 RFP- 난-PRJT 상라반출 CATIA